

APOLOGIES Committee Services  
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Council Chamber 01621 859677

CHIEF EXECUTIVE'S OFFICE  
CHIEF EXECUTIVE  
Fiona Marshall

01 March 2016

Dear Councillor

You are summoned to attend the meeting of the;

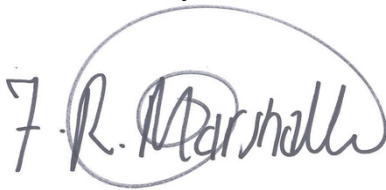
**Overview and Scrutiny Committee meeting as the OVERVIEW AND SCRUTINY  
COMMITTEE (MEETING AS THE CRIME AND DISORDER COMMITTEE)**

on **WEDNESDAY 9 MARCH 2016 at 7.30 pm.**

in the Council Chamber. Maldon District Council Offices, Princes Road, Maldon.

A copy of the agenda is attached.

Yours faithfully

A handwritten signature in black ink, appearing to read 'Fiona Marshall', enclosed within a hand-drawn oval.

Chief Executive

COMMITTEE MEMBERSHIP

CHAIRMAN

Councillor A S Fluker

VICE-CHAIRMAN

Councillor S J Savage

COUNCILLORS

E L Bamford

H M Bass

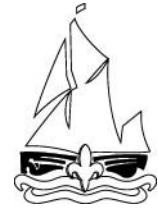
Mrs P A Channer, CC

R P F Dewick

M S Heard

M W Helm

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## **AGENDA**

### **Overview and Scrutiny Committee meeting as the CRIME AND DISORDER COMMITTEE)**

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**WEDNESDAY 9 MARCH 2016**

1. Chairman's notices (please see overleaf)
2. Apologies for Absence
3. **Minutes of the last meeting** (Pages 1 - 6)

To confirm the Minutes of the special meeting of the Committee held on 18 November 2015, (copy enclosed).

4. **Public Participation**

To receive the views of members of the public on items of business to be considered by the Committee (please see below):

1. A period of ten minutes will be set aside.
2. An individual may speak for no more than two minutes on a specific agenda item, the time slots to be allocated on a "first come first served" basis.
3. Participation may take the form of a statement, or alternatively a question to be addressed to the Chairman. There will be no discussion on questions put unless it is formally moved. In line with the current scheme applied to other Committees, the questions must:
  - not be defamatory, frivolous, vexatious or offensive;
  - not be the same or substantially the same as another question to the same meeting or anything so put in the last six months;
  - not involve the disclosure of confidential or exempt information.
4. Anyone wishing to speak must notify the Committee Clerk between 7.00pm and 7.20pm prior to the start of the meeting.

5. **Disclosure of Interest**

To disclose the existence and nature of any Disclosable Pecuniary Interests, other Pecuniary Interests or Non-Pecuniary Interests relating to items of business on the agenda having regard to paragraphs 6-8 inclusive of the Code of Conduct for Members.

(Members are reminded that they are also required to disclose any such interests as soon as they become aware should the need arise throughout the meeting).

6. **Maldon District Community Safety Partnership Update** (Pages 7 - 32)

To receive a presentation from the Community Safety Manager and consider the report of the Director of Customers and Community (copy enclosed).

7. Any other items of scrutiny that Members wish to bring forward.

8. Any other items of business that the Chairman of the Committee decides are urgent.

**NOTICES**

**Sound Recording of Meeting**

Please note that the Council will be recording any part of this meeting held in open session for subsequent publication on the Council's website. At the start of the meeting an announcement will be made about the sound recording. Members of the public attending the meeting with a view to speaking are deemed to be giving permission to be included in the recording.

**Fire**

In event of a fire, a siren will sound. Please use the fire exits marked with the green running man. The fire assembly point is outside the main entrance to the Council Offices. Please gather there and await further instruction.

**Health and Safety**

Please be advised of the different levels of flooring within the Council Chamber. There are steps behind the main horseshoe as well as to the side of the room.

**Closed-Circuit Television (CCTV)**

Meetings held in the Council Chamber are monitored and recorded by CCTV.