



AGENDA

Overview and Scrutiny Committee meeting as the CRIME AND DISORDER COMMITTEE

14 MARCH 2012

1. Apologies for absence.
2. To confirm the Minutes of the meeting of the Committee held on 12 October 2011, (copy enclosed).

3. **Declarations of Interest**

To declare the existence and nature of any 'personal' or 'personal and prejudicial' interests relating to items on the agenda having regard to paragraphs 8 to 12 (inclusive) of the Code of Conduct for Members.

(Members are reminded that they are also required to declare interests as soon as they become aware should the need arise throughout the meeting).

4. **Annual Policing Update**

To receive a verbal update from Inspector Chris Kilgallen, Maldon and South Woodham.

5. **Maldon District Community Safety Partnership Update**

To receive and note a report of the Head of Community and Leisure Services, (copy enclosed).

6. Any other item of business which the Chairman of the Committee decides is urgent.